

## Fine and rough textured products

Polyester-based fine and rough textured **TIGER Drylac® Series 39/139** and **Series 49/149** surface finishes with gloss levels ranging from matte to high gloss are ideal for automobile underbody and marine environments where high chip resistance may be required. To ensure adequate corrosion protection in the valleys of the textures, it is essential to follow the minimum film thickness recommendations (refer to Product Data Sheets).

## Wrinkle finishes

Polyester-based **TIGER Drylac®** wrinkle surface finishes provide an attractive solution to electronic cabinets, metal cabinets, light fixtures, automotive accessories, and other applications where the concealment of metal imperfections is required.

## Industrial warehouse racking systems

Polyester-based TIGER Drylac® surface finishes in **Series 49/149** are formulated in sector-specific colors to provide an economical solution for industrial warehouse racking systems. They exhibit limited UV stability.

## Polyester Urethanes

Polyurethane-based **TIGER Drylac® Series 44** surface finishes are available in a variety of colors, gloss levels and finishes such as matte, semigloss, glossy, clear, textured and metallic. They can be formulated-to-order in any color.

## Clear Topcoats

Polyester, polyester super durable, polyurethane and acrylic-based **TIGER Drylac®** Clear products are available in a variety of gloss levels from matte to high gloss. Fine Texture matte and Rough Texture glossy Clear finishes in **TIGER Drylac® Series 49/149** are well suited to hide substrate imperfections. They can be used as a single coat directly over the substrate or as a topcoat over any other base color. Due to the textured finish, the base color will experience some appearance changes in color and gloss. It is strongly recommended to run trials prior to specifying or running the powder coating job.

## Powder matting agents

Polyurethane-based powder matting agent is used when it is not practical to order a custom matte gloss finish. **Gloss Killer (44/00006)** is a smooth flat matte additive that dry blends into an existing powder to achieve continuous matting from 30-60 gloss (gloss level according to ASTM 523 at 60° angle). Gloss Killer is suitable for all **TIGER Drylac®** interior application products and for exterior applications in conjunction with **TIGER Drylac® Series 39/139, Series 49/149** or **Series 59**. Gloss Killer is not suitable for façade/architectural applications.

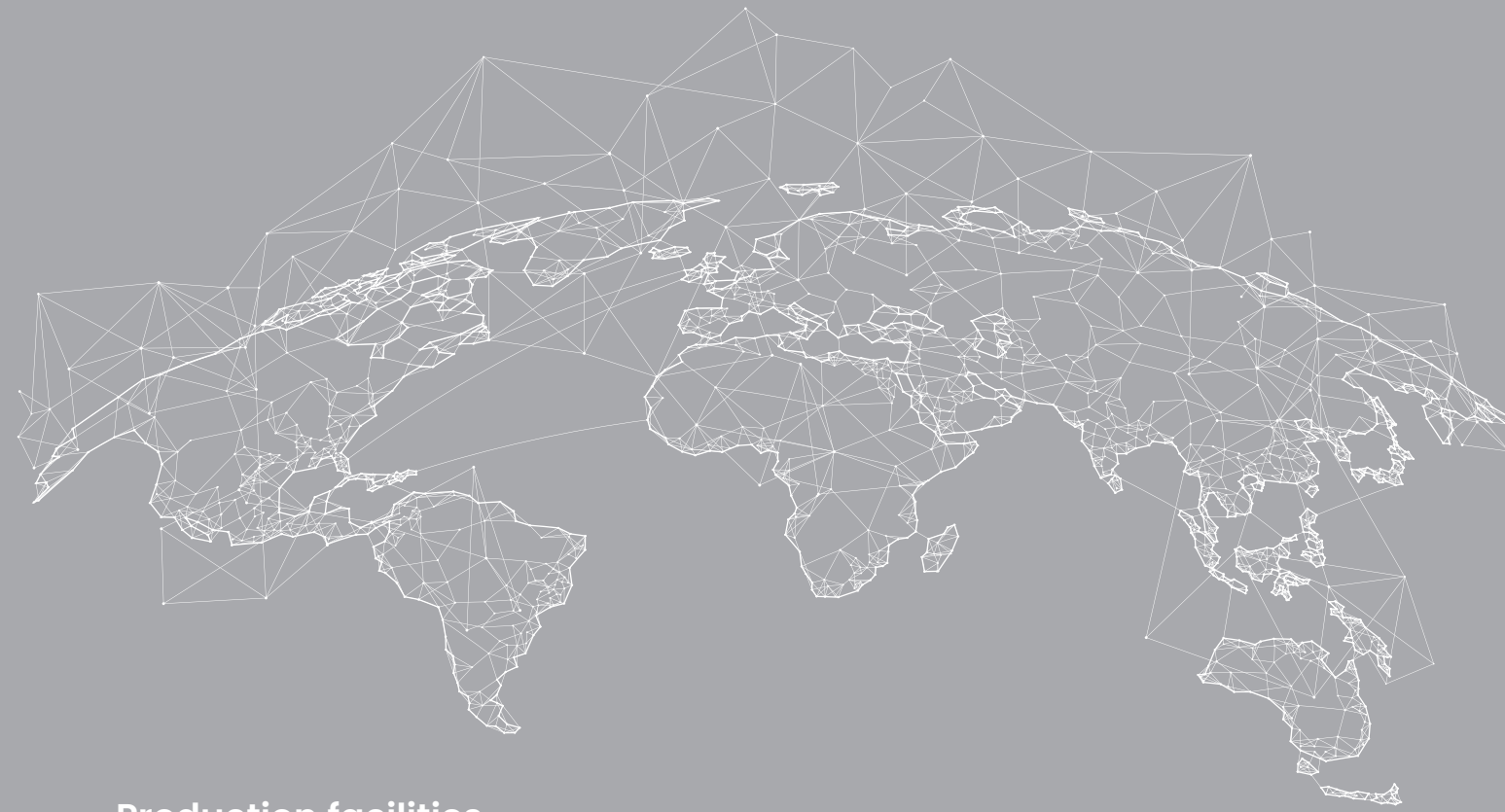
## Epo-Strong

Epoxy-based two-component conductive putty is suitable for minor scratch and defect repairs on substrate surfaces. **Epo Strong Putty (93/70080)** can be top coated with **TIGER Drylac®** powder coatings and is suitable for interior and exterior applications. Epo Strong is not suitable for façade/architectural applications or corrosion protection.

Surface finishes exhibited in this color card include:

interior applications	Epoxy/polyester (hybrid)	Series 09
	Epoxy	Series 69
	Polyester/acrylic (hybrid)	Series 16
	Polyester urethane	Series 44
interior and exterior (non-architectural) applications		Series 39
	Polyester TGIC	Series 49
		Series 418
		Series 59
	Polyester TGIC-free	Series 139
exterior (architectural) applications		Series 149
	Polyester TGIC super durable	Series 38
	Polyester TGIC-free super durable	Series 138
exterior (automotive) applications	Polyester TGIC	Series 223

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## Essentials

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## Powder coatings for exterior and interior applications

This color card features a wide selection of stock products intended for applications such as residential window and door frames, lawn mowers, garden equipment, patio furniture, fences, electrical boxes, light fixtures, automotive accessories, bicycles, motorcycles, agricultural equipment and machinery, sporting goods and more. Colors not displayed in this color card might appear in another **TIGER Drylac®** color card or can be Custom Ordered.

Colors shown in this color card are suitable for exterior and interior applications. An exception to this is **TIGER Drylac® Series 69**, which are intended for interior applications only.



Underwriters Laboratories Inc. (UL) Recognition

**TIGER Drylac®** standard and custom colors in **Series 39/139** and **Series 49/149** are made in the USA, Canada or Mexico. They are periodically re-certified and carry the (Underwriters Laboratories) Recognized Component Mark (Spec DTOV2.MH27573).

## Bengal colors

Polyester-based **TIGER Drylac® Series 49/149** colors offers exceptional flow properties in high gloss level.

## SealKor One Coat Technology

Polyester-based **TIGER Drylac® SealKor** products in **Series 418** and **Series 59** are weather-resistant powder coatings compliant with AAMA 2603. These products provide high corrosion protection and moisture barrier properties. SealKor products are recommended as a one-coat alternative to conventional two-coat systems (primer + topcoat). SealKor can also be used as an alternative to epoxy-based zinc-rich and zinc-free primers. **TIGER Drylac® SealKor** products can be Custom Ordered in any color.

Note: **TIGER Drylac® SealKor** powder coatings in **Series 223** are formulated for automotive OEM applications.

## ASA/ANSI colors

Polyester-based ASA colors (also referred to as ANSI colors) are available in various shades of industrial gray in **TIGER Drylac® Series 39/139** and **Series 49/149**. They are suitable for industrial machinery and other applications where neutral gray colors are required.

## Anti-graffiti products

**TIGER Drylac®** polyurethane-based anti-graffiti products provide excellent chemical resistance and surface hardness properties. Anti-graffiti Clear powder coatings can be applied as a topcoat over any **TIGER Drylac®** powder coating to obtain a tough, easy-to-clean surface.

## Anti-skid products

Polyester-based **TIGER Drylac®** products with anti-slip properties are ideal for metal staircases, metal decking, safety gratings, floor plates and grids, maintenance catwalks, elevator floors, conveyors and surfaces that require an anti-slip coating for safety purposes. Use of a primer or a semigloss basecoat is recommended in these applications.

## High-reflectivity products

Polyester-based **TIGER Drylac®** products formulated with high reflectivity for lighting applications strike a perfect balance between smoothness and hiding power.

## Outgassing forgiving (OGF) products

**TIGER Drylac®** surface finishes with OGF properties are developed for castings, hot galvanized and forged steel, aluminum flame-sprayed and other porous and outgassing-prone substrates such as fired clay and ceramics. They are available in a variety of colors shown in this color chart and can also be formulated in custom-colors. **TIGER** also offers OGF additives that can be dry blended to any **TIGER Drylac®** powder coating. However, for large volumes, it is recommended to produce the powder coating in an OGF formulation on a custom-basis.

## Antique/vein metallic products

Polyester-based antique/vein metallic **TIGER Drylac® Series 59** surface finishes are formulated with both aluminum and mica pigments. They do not require a clear topcoat for exterior or interior applications. However, the use of a topcoat may improve durability.

   [www.tiger-coatings.com](http://www.tiger-coatings.com)



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high gloss   149/1111 Bengal White   gloss level 90-100	glossy   139/10210 Apollo White   gloss level 85-100	high gloss   49/10410 High-Reflective White   gloss level 90+	glossy   149/10420 WW White   gloss level 85-95	high gloss   49/80036 Wet Black   gloss level 95-110	high gloss   223/80005 SealKor Black   gloss level 95-110	high gloss   49/88888 Bengal Black   gloss level 90-100	glossy   139/80010 Gloss Black   gloss level 80-90	rough texture matte   49/81307 Aprx to RAL 9005	glossy   139/60010 Chocolate Brown   gloss level 75-85	semi gloss   149/62070 Rail Bronze   gloss level 38-54	matte   39/60060 Roman Bronze Matte   gloss level 20-30	glossy   139/40010 Royal Blue   gloss level 80-90	high gloss   149/44444 Bengal Blue   gloss level 90-100	glossy   139/30070 Snowmobile Purple   gloss level 85-95	glossy   418/41218 Playground Purple   gloss level 85-97 <b>NEW</b>
															
glossy   139/10160 Horizon White   gloss level 85-95	glossy   149/13720 Alaska Blanco   gloss level 80-95	glossy   418/11244 SealKor White   gloss level 80-95	glossy   139/10200 Appliance White   gloss level 85-95	glossy   149/80600 Alaska Black Glossy   gloss level 80-95	outgassing forgiving   49/80720 Black OGF   gloss level 65-75	semi gloss   223/80001 SealKor Black   gloss level 55-65	semi gloss   149/81231 Alaska Medium Black   gloss level 55-65	fine texture matte   49/62721 Brown Fine Texture	bengal   149/10388 Bengal Cream   gloss level 90-100	glossy   149/19365 Tan   gloss level 80-95	glossy   139/15010 Beige   gloss level 85-95	metallic   49/99999 *** Bengal Silver	metallic   139/90000 Silver	metallic   149/93010 Starburst Silver <b>NEW</b>	metallic   138/91021 Anodized Silver <b>NEW</b>
															
glossy   149/10316 Steel Rack White   gloss level 85-95	glossy   139/10010 Sky White   gloss level 85-95	glossy   44/10008 Anti-Graffiti White   gloss level 85-95	reduced gloss   149/10870 White OGF   gloss level 66-79	semi gloss   139/80040 Black Semigloss   gloss level 55-65	glossy   418/80020 FC Black Mar Resistant   gloss level 52-62	semi gloss   49/80033 PacCar Black Semigloss   gloss level 50-60	semi matte   49/81430 Black Semi Matte   gloss level 35-45	glossy   139/15020 Almond   gloss level 80-95	flat matte   16/15013 Desert Tan   gloss level 2-6 <b>NEW</b>	glossy   39/30010 Ruby Red   gloss level 80-90	glossy   139/30100 Fire Engine Red   gloss level 80-90	metallic   49/91312 * *** Chrome OGF	metallic   39/60020 Bronze Matte	antique/vein metallic   59/90050 Antique Bronze Metallic	antique/vein metallic   59/90820 Antique Silver Metallic
															
semi gloss   149/13370 Off White   gloss level 55-65	semi matte   39/10040 White Semi Matte   gloss level 35-45	matte   49/11350 White Matte   gloss level 15-25	matte   49/10103 White Matte RAL 9010   gloss level 15-25	matte   44/90052 Millennium Black Matte   gloss level 22-30	matte   49/81210 Alaska Black Matte   gloss level 20-30	matte   49/80350 Black Matte RAL 9005   gloss level 13-27	matte   39/80020 Black Matte   gloss level 10-25	glossy   149/33333 Bengal Red   gloss level 85-95	glossy   149/30052 ▲ Steel Rack Red   gloss level 85-95	glossy   149/25001 ▲ Steel Rack Orange   gloss level 85-95	glossy   139/32920 Pumpkin Orange   gloss level 85-95	antique/vein metallic   59/90821 Antique Copper Metallic	clear   38/00001 ❖ Clear High Gloss SD	clear   49/01234 ❖ Bengal Clear Glossy	clear   44/00018 ❖ Clear Anti-Graffiti Glossy
															
fine texture matte   49/13150 White Fine Texture	rough texture glossy   49/11570 RTG Nature White	glossy   49/70158 Bengal Dark Grey   gloss level 80-90	high gloss   49/77777 Bengal Light Grey   gloss level 90-100	flat matte   44/90053 Millennium Black Flat Matte   gloss level 7-12	flat matte   44/80060 Solar Black Flat Matte   gloss level 3-8	flat matte   44/80066 Black Magic Flat Matte   gloss level 3-9	flat matte interior   69/80291 Black   gloss level 2-5	glossy   139/20010 Safety Orange   gloss level 80-90	high gloss   149/22222 Bengal Orange   gloss level 85-95	glossy   59/21157 New Cat Yellow   gloss level 75-85	high gloss   39/20130 Buttercup Yellow   gloss level 90-100	clear   44/00049 ❖ Geronimo Satin	clear   49/00280 ❖ Clear Semi Matte	clear   38/00088 ❖ Clear Matte SD	clear   16/00030 ❖ Clear Flat Matte
															
glossy   139/70200 ASA-49   gloss level 75-85	ASA   139/70020 ASA-61   gloss level 75-85	glossy   139/70010 ASA-70   gloss level 80-90	semi gloss   149/70082 ASA-61 Semigloss   gloss level 55-65	fine texture matte   49/81241 Black Extra Fine Texture	fine texture matte   39/80200 Black Fine Texture	fine texture matte   49/80830 Black Matte Fine Texture	fine texture matte   49/80521 Anti Skid Black	high gloss   49/66666 Bengal Yellow   gloss level 90-100	glossy   149/20047 ▲ Steel Rack Yellow   gloss level 85-100	glossy   59/21157 SD Deer Yellow   gloss level 80-95	glossy   139/20020 Safety Yellow   gloss level 88-98	clear fine texture   49/00260 ❖ Clear Sandy FT	clear rough texture   49/03002 ❖ Clear Textured RT	primer   69/90500 (USA & Mexico) 69/90701 (Canada) Zinc-Rich Primer   gloss level 60-90	primer   69/70000 Dryprotector   gloss level 1-5
															
semi matte   49/70239 Fed Std Haze Grey OGF   gloss level 35-45	outgassing forgiving   49/71800 Haze Grey OGF   gloss level 66-79	fine texture   49/75427 Gray Fine Texture <b>NEW</b>	fine texture   549/70022 Ansi 61	fine texture flat matte   59/81073 SD Black Super Tex <b>NEW</b>	fine texture matte   39/80170 Black Winkle	rough texture glossy   39/81420 Aprx to RAL 9005	rough texture glossy   49/80990 Aprx to RAL 9011 Graphite	high gloss   149/55555 Bengal Green   gloss level 90-100	outgassing forgiving   149/51610 Moss Green OGF   gloss level 75-85	glossy   39/50060 U.S. Green   gloss level 85-95	flat matte   16/50012 Olive Drab   gloss level 2-6 <b>NEW</b>	primer   09/73841 OGF   gloss level 65-75	primer   69/11001 Dryprotector White   gloss level 2-6	primer   69/11001 Dryprotector White   gloss level 2-6	primer   69/11001 Dryprotector White   gloss level 2-6

\* To increase durability and chemical resistance, TIGER Drylac® recommends the application of a clear top coat for interior and exterior applications. \*\*\* Due to semi transparency of the product, the opacity of the color and finish will depend upon the substrate type and the film thickness. A film below 2.8 mils will exhibit limited hiding. Please contact TIGER Drylac® if using the following products in a 2-coat system consisting of a primer or e-coat base coat. ❖ Clear coat swatch for indication only. It does not represent the actual clear powder coating. For an accurate assessment and to qualify the finish and shade, it is recommended to obtain a powder coated sample before specifying the product. ▲ Exhibits limited UV stability.

ONLINE VERSION: The colors/effects shown here will deviate from the original color/effect due to screen technology.

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**Disclaimer**  
Color swatches featured in this color card have been matched to color standards at a 45° visual angle under a D65 Daylight primary source. Gloss level on metallic, fine and rough textured swatches cannot be accurately measured.  
The swatches are to be considered as an indication only. In practice, discrepancy between the color swatch and the actual powder coating may arise. This is due to paper and ink limitations, the influence of light and heat during the color card production, as well as gloss level, substrate, surface variations, binder systems and pigments, coating thickness and cure oven conditions used during application.  
For an accurate color and finish assessment, it is recommended to obtain a powder coated sample panel from TIGER Drylac®.